



CERTIFICATE

**Welding of railway vehicles and their parts
in accordance with ÖNORM EN 15085-2**

The company **HITZINGER Power Solutions GmbH**
Helmholtzstraße 56
4020 Linz, Austria

is certified that it is qualified for carrying out welding jobs within the scope of ÖNORM EN 15085-2 for:

- the classification level CL 2
and
- the activity areas D, P and S

Type of components: Interior traction and powersupply equipment; Internal equipment boxes and control cabinets

Scope: Design and production of components and parts for rail vehicles

| Welding process in accordance with EN ISO 4063 | Material testing group in accordance with CEN ISO/TR 15608 | Dimensions | Comment |
|--|--|---|------------------------------|
| 135 | 1.2 | t = 3,0 – 16,0 mm | FW |
| 135 | 1.2 (nut SAE1038 on electrical steel M530-65) | nut M20 on several electrical steel straps 0.62 mm | FW according to EN ISO 15613 |

responsible welding supervisor Ing Josef Bogner, born 22.07.1971, IWE [extern]

deputy with same authorisation Roman Petterstorfer, born 20.04.1979, Stufe C

other deputies -----

Comments None

Certificate no. TUEVAT/15085/CL2/085/24/0

Validity period 03.07.2024 till 02.07.2027

issued on 23.07.2024

Auditor Dipl.-Ing. Erich FÖSSLEITNER

General terms (see backside)


Dipl.-Ing. Alexander Mastnak
Certification Representative
TÜV AUSTRIA GMBH



Certificate no.: TUEVAT/15085/CL2/085/24/0

Notes:

None

General terms

in accordance with ÖNORM EN 15085-2

Revocation of the certificate

The National Security Agency or the certification body that issued this certificate can revoke the certificate if:

- ✓ there are justifiable doubts about the proper execution of the welding work in accordance with the mentioned standards,
- ✓ there are justifiable doubts about proper welding supervision in accordance with the mentioned standards,
- ✓ approved welding supervisors are no longer present,
- ✓ there are no valid qualification certificates for the welders and welding personnel in accordance with the mentioned standards,
- ✓ non-qualified welders or welding personnel have been entrusted with the welding work as per the mentioned standards,
- ✓ other requirements in accordance with the mentioned standards are not met,
- ✓ the certification body was denied the possibility of carrying out the annual monitoring,
- ✓ the welding workshop foregoes the certificate.

The revocation should be confirmed in writing to the certification body by the welding workshop. The National Security Agency should be notified by the certification body.

If a valid certificate needs to be extended, then a renewal application should be submitted to the certification body at least **two months** before the validity expires.

Distribution list:

1. Applicant (original)
2. File